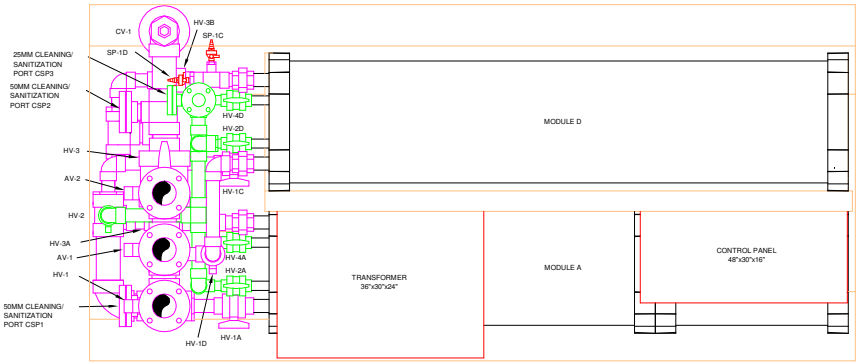
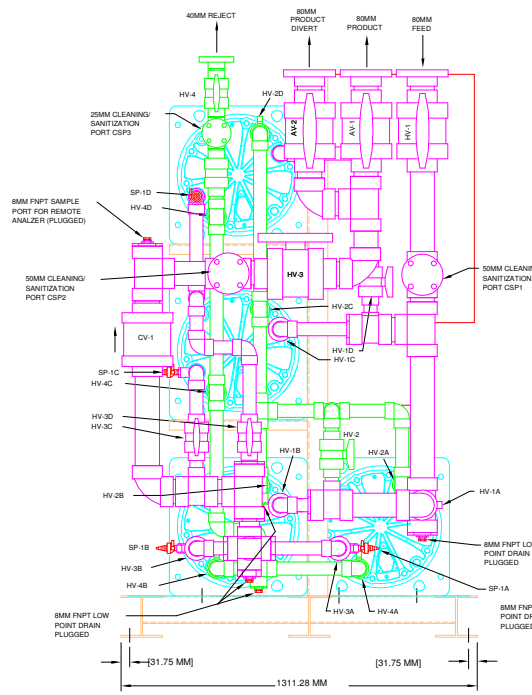
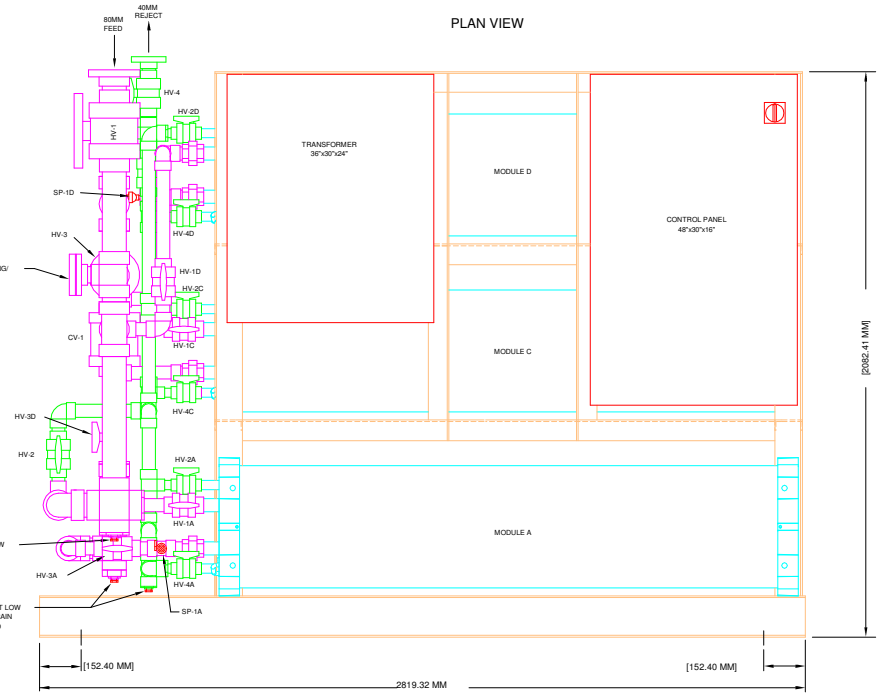
REV	ECN	DESCRIPTION	DATE	DWN
B		CHANGED VNX-X3 MODULE TO NEW VNX-50 MODULE	10-27-06	EK
C		CHANGED LENGTH AND WIDTH OF SKID	3-25-08	EK



PLAN VIEW



CATHODE END VIEW



FRONT ELEVATION VIEW

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCH [MM]
TOLERANCES: INCH .XX ±0.02
.XXX±0.005
MM .X ±0.5
.XX ±0.13
ANGLES: ±1°
SURFACE ROUGHNESS: 63
DO NOT SCALE PRINT

COMPANY CONFIDENTIAL
THIS DOCUMENT AND ALL INFORMATION CONTAINED HEREIN ARE THE PROPERTY OF THE IONPURE AND/OR ITS AFFILIATES. FOR WHICH THE DESIGN CONCEPTS AND INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO IONPURE AND ARE SUBMITTED IN CONFIDENCE. THEY ARE NOT TRANSFERABLE AND MUST BE USED ONLY FOR THE PURPOSE FOR WHICH THE DOCUMENT IS EXPRESSLY LOANED. THEY MUST NOT BE DISCLOSED, REPRODUCED, LOANED OR USED IN ANY OTHER MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF IONPURE. IN ADDITION SHALL THEY BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF IONPURE. ALL PATENT RIGHTS ARE RESERVED. UPON THE DEMAND OF IONPURE THIS DOCUMENT ALONG WITH ALL COPIES AND EXTRACTS, AND ALL RELATED NOTES AND ANALYSES, MUST BE RETURNED TO IONPURE OR SHOWN AS INTERACTIVE IN ANY WAY. ACCEPTANCE OF THE DELIVERY OF THIS DOCUMENT CONSTITUTES AGREEMENT TO THESE TERMS AND CONDITIONS.

DESIGNER: EK	DATE: 6-23-05	TITLE: 45.4 CU M/HR VNX SYSTEM SUGGESTED PIPING AND GENERAL ARRANGEMENT (SHOWN WITHOUT OPTIONAL INSTRUMENTATION)
APPD.	DATE:	CLIENT:
APPD.	DATE:	
APPD.	DATE:	ION PURE — IONPURE, LOWELL, MA. (978) 934-9349
MATERIAL:		
SCALE: NONE		PROJECT / SURFACE TREATMENT / DRAWING: M1-D04 / SHEET: 1 OF 1 / REV: C